



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-760-113
Job Sheet 170811



Part No: D412-760-113

Job Qty: 1 ea

Part Name: Aft Cabin Wall & Pylon Protectors



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV G SHEET 42 IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/12/18	2/12/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 09 2018
110	Packaging	1 pcs	2/12/18	2/12/18	0.00	0.00	Packaging1-4		FEB 09 2018
120	QC	1 pcs	2/12/18	2/12/18	0.00	0.00	QC4		
125	DC	1 pcs	2/12/18	2/12/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	2/12/18	2/12/18	0.00	0.00	QC21		FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3933-1	Aft Wall Protector	1 Ea (1 ea)	90-Start up Operation	38407
D3933-2	Aft Wall Protector, RH	1 Ea (1 ea)	90-Start up Operation	38396
D3935-3	Pylon Wall	1 Ea (1 ea)	90-Start up Operation	38417
D3935-4	Pylon Wall	1 Ea (1 ea)	90-Start up Operation	38440
D3942-1	Angle	14 Ea (14 ea)	90-Start up Operation	
D3942-3	Clip	10 Ea (10 ea)	90-Start up Operation	
MS27039-4-10	Screw	4 Ea (4 ea)	90-Start up Operation	
MS27039-4-14	Screw	6 pcs (6 ea)	90-Start up Operation	
MS27039-5-08	Screw	6 Ea (6 ea)	90-Start up Operation	
MS27039-5-12	Screw	8 Ea (8 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 2:08 PM dart.poulin.mario

000 697

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																												
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Date : _____	QTY Effective : _____			MRB (QSI042) Approval																																																												
D	Part No: D412-760-113 Original Serial #: S040794 Revision: Operation: CHG002 Start up Operation 02/09/18 Job No: 170811 Alt Cabin Wall & Pylon Protectors 			Completed By																																																												
				Lead hand / Supervisor Approval Verification																																																												
				QC / QA Coordinator Approval																																																												
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Master Unit 000697

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Containers on Master Unit 000697				
Serial No	Part No	Customer Part No	Status	Quantity
S040789	D3933-1		Allocated	1
S040787	D3933-2	D3933-2	Allocated	1
S040786	D3935-3		Allocated	1
S040785	D3935-4		Allocated	1
F158851	D3942-1		Allocated	4
S040779	D3942-1		Allocated	10
S034588	D3942-3		Allocated	10
S034583	MS27039-4-10		Allocated	4
S034579	MS27039-4-14		Allocated	6
S034564	MS27039-5-08		Allocated	6
FM136648	MS27039-5-12		Allocated	6
S034553	MS27039-5-12		Allocated	2

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Date: 13.01.03